



THREADMASTER ONE APPLICATION TECHNIQUES

THREADMASTER One a water based finish, is different than standard 2 part epoxy finishes.

DO NOT USE FLAME IT HAS NO EFFECT

- There is no mixing of this product use it straight out of the bottle
- DO NOT SHAKE OR STIR
- Since this a new product, initial observations showed negligible thread color change after application
- Needs to be applied in temperatures above 67 degrees, temperatures any less greatly increase dry times. The warmer the better
- Adequate buildup can be achieved in 2 coats but definitely in 3 coats
- This is not a CP so use CP if necessary for your particular application
- Can be applied the same way you currently apply your 2 part epoxy
- This is water based when it is applied as the finish dries it will shrink a bit from the original application.
- I recommend the first coat should just get the thread soaked, no buildup at all, this will help with any bubbles that might occur with putting on a thicker coat. Wick off any extra. If CP is used this step can be skipped.
- Turn on a rod dryer, allow at least 3 hours between coats depending on the temperature

- The 2nd coat can be applied much thicker, because of the shrinkage apply just a bit more than you would normally.
- If bubbles appear the only way to remove them is to either blow them out with a thin straw or use a toothpick or something similar a poke them out. FLAME WILL NOT WORK!
- Allow at least 72 hours for full cure, in cooler temperatures allow longer time
- Thank you for trying THREADMASTER ONE
- I am always open to suggestions; please let us know your application techniques.